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Dart Aerospace Ltd. Thursday, 6/21/2007 1:53:21 PM Date: Kim Johnston User: **Process Sheet** : SADDLE KIT FOR D206-642-512 **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer : 33098 Job Number : 12894 **Estimate Number** Part Number : K642 512 : N/V P.O. Number S.O. No. : NA : N/A **Drawing Number** : 6/21/2007 This Issue : N/A Project Number Prsht Rev. : LANDING GEAR **Drawing Revision** Type First Issue Material Previous Run : 6/22/2007 1 Um: **Due Date** Written By Checked & Approved By EC 05.06.07 new issue : Est Rev:A Comment **Additional Product** Job Number: Description: Seq. #: **Machine Or Operation:** DOCUMENT CONTROL 1.0 DC Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP K642-512 CHG003 PACKAGING RESOURCE #1 PACKAGING 1 2.0 Comment: PACKAGING RESOURCE #1 Pick Packing Kit D206648013 **GHW Kit** 3.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** 1 D206-648-013 GHW Kit 1 D206-642-541(REF) 4.0 D2652 Bushing

Qty Part Number

Comment: Qty.: 16.0000 Each(s)/Unit Pick:

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16.0000 Each(s) /∓

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5.0 D2712



Comment: Qty.:

10.0000 Each(s) 10.0000 Each(s)/Unit Total:

Pick:

Qty Part Number 10 D2712

Description Set Screw

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Thursday, 6/21/2007 1:53:21 PM Datė: Kim Johnston User: **Process Sheet** Drawing Name: SADDLE KIT FOR D206-642-512 Customer: CU-DAR001 Dart Helicopters Services Part Number: K642 512 Job Number: 33098 Job Number: Description: Seq. #: **Machine Or Operation:** 206 Saddle Right side 6.0 D29322 Comment: Qty.: Total: 1.0000 Each(s) 1.0000 Each(s)/Unit Pick: Batch **Qty Part Number** Description Saddle 1 D2932-2 206 Saddle Right D29332 7.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description 1 D2933-2 Saddle D2934 8.0 Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Description **Qty Part Number** Saddle Spacer 2 D2934 D2935 9.0 Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Description **Qtv Part Number** D2935 Saddle Spacer D29382 10.0 Comment: Qty.: Total: 1.0000 Each(s) 1.0000 Each(s)/Unit Pick: **Qty Part Number** Description 1 D2938-2 Saddle 11.0 D29392 206 Saddle Right Side Comment: Qty.: 1.0000 Each(s) 1.0000 Each(s)/Unit Total: Pick: 7/6/21 **Qty Part Number** Description 1 D2939-2 Saddle

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Thursday, 6/21/2007 1:53:21 PM Daté: Kim Johnston User: **Process Sheet** Drawing Name: SADDLE KIT FOR D206-642-512 Customer: CU-DAR001 Dart Helicopters Services Job Number: 33098 Part Number: K642 512 Job Number: Description: Seq. #: Machine Or Operation: D33963 Inventory 12.0 2.0000 Each(s) Total: Comment: Qty.: 2.0000 Each(s)/Unit Pick: **Qty Part Number** Description 2 D3396-3 Spacer D3407043 13.0 1.0000 Each(s) Comment: Qty.; 1.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description 1 D3407-043 Tow Ring D34561 14.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description 1 D3456-1 Washer D34571 15.0 Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: **Qty Part Number** Description Washer 2 D3457-1 16.0 AN3C35A Comment: Qty.: 3.0000 Each(s)/Unit Total: 3.0000 Each(s) Pick: **Qty Part Number** Description 3 AN3C35A 17.0 AN3C36A Comment: Qty.: 9.0000 Each(s)/Unit 9.0000 Each(s) Total: Pick: 7/6/2150 **Qty Part Number** Description 9 AN3C36A

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Thursday, 6/21/2007 1:53:21 PM Datë: Kim Johnston User: **Process Sheet** Drawing Name: SADDLE KIT FOR D206-642-512 Customer: CU-DAR001 Dart Helicopters Services Part Number: K642 512 Job Number: 33098 Job Number: Description: Seq. #: **Machine Or Operation:** AN3C41A 18.0 8.0000 Each(s) Comment: Qty.: 8.0000 Each(s)/Unit Total: Pick: Description **Qty Part Number** 8 AN3C41A AN4C6A 19.0 12.0000 Each(s) Total: Comment: Qty.: 12.0000 Each(s)/Unit Pick: **Qty Part Number** Description Bolt 12 AN4C6A 20.0 AN5C11A Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: Description Qty Part Number 8 AN5C11A AN5C12A 21.0 Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: **Qty Part Number** 4 AN5C12A 22.0 AN5C13A Comment: Qty.: Total: 4.0000 Each(s) 4.0000 Each(s)/Unit Pick: **Qty Part Number** Description 4 AN5C13A 23.0 AN5C15A Comment: Qty.: 1.0000 Each(s)/Unit 1.0000 Each(s) Total: Pick: 7/6/21 50 **Qty Part Number** Description Bolt 1 AN5C15A

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Date: Thursday, 6/21/2007 1:53:21 PM User: Kim Johnston **Process Sheet** Drawing Name: SADDLE KIT FOR D206-642-512 Customer: CU-DAR001 Dart Helicopters Services Part Number: K642 512 Job Number: 33098 Job Number: Description: Seq. #: Machine Or Operation: 24.0 AN5C32A Comment: Qty.: 2.0000 Each(s) Total: 2.0000 Each(s)/Unit Pick: **Qty Part Number** Description 2 AN5C32A Bolt 25.0 AN5C34A Total: Comment: Qty.: 2.0000 Each(s)/Unit 2.0000 Each(s) Pick: **Qty Part Number** Description 2 AN5C34A 26.0 AN5C35A Comment: Qty.: Total: 1.0000 Each(s) 1.0000 Each(s)/Unit Pick: **Qty Part Number** Description. 1 AN5C35A AN960C10L 27.0 Comment: Qty.: 24.0000 Each(s)/Unit Total: Pick: Qty Part Number 24 AN960C10L 28.0 AN960C416L WASHER Comment: Qty.: 24.0000 Each(s) 24.0000 Each(s)/Unit Total: Pick: 1/6/2 59 **Qty Part Number** 24 AN960C416L

W/O:		WORK ORDER CHAN					
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Thursday, 6/21/2007 1:53:21 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: SADDLE KIT FOR D206-642-512 Customer: CU-DAR001 Dart Helicopters Services Part Number: K642 512 Job Number: 33098 Job Number: Description: Seq. #: Machine Or Operation: WASHER AN960C516L 29.0 Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** AN960C516L MS210433 30.0 Comment: Qty.: 20.0000 Each(s) Total: 20.0000 Each(s)/Unit Pick: Qty Part Number 20 MS21043-3 Nut 31.0 MS210434 13.0000 Each(s) Comment: Qty.: 13.0000 Each(s)/Unit Pick: **Qty Part Number** Description Batch 13 MS21043-4 Nut 32.0 MS210435 Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Description **Qty Part Number** 4 MS21043-5Nut 10/4/8 33.0 NAS1515H3L WASHER Comment: Qty.: 24.0000 Each(s)/Unit Total: 24.0000 Each(s) 25 Pick: **Qty Part Number** Description 24 NAS1515H3L Washer NAS1515H4L 34.0 Inventory Comment: Qty.: 24.0000 Each(s)/Unit Total: 24.0000 Each(s) Pick: M10369/s **Qty Part Number** Description J1

W/O:		WORK ORDER CHANGES									
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Date: User:	Thursday, 6/21/20 Kim Johnston	007 1:53:21 PM	Process Sheet	
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38.0	PACKAGING	T 100% KITS FOR CO	PACKAGING RESOURCE #1	<u> </u>
Co		SING RESOURCE #1		6
	Identify a Location		s per PPP K642-512 CHG002	
39.0	QC21		C FINAL INSPECTION/W/O RELEASE	
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